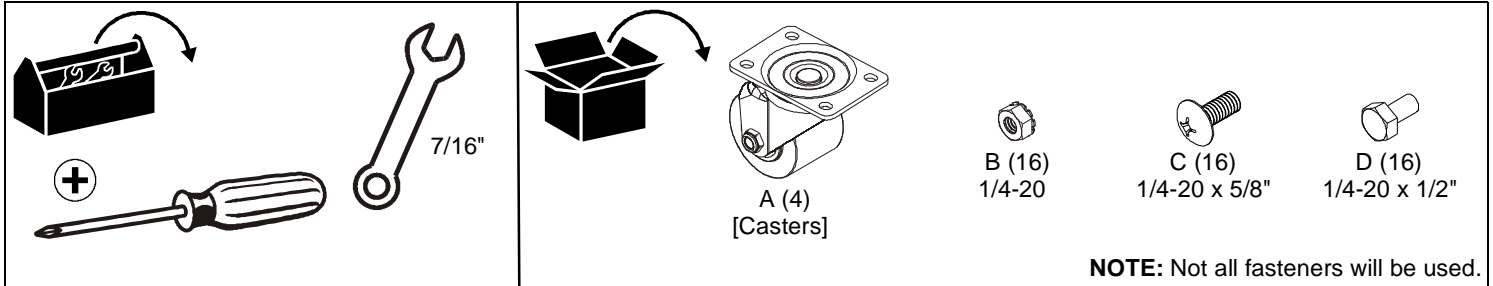


INSTALLATION INSTRUCTIONS

NAC25H E1/G1/S1 Racks Casters

The NAC25H casters are designed for use with Chief® E1, G1 or S1 Series racks. See the specific installation instructions provided with the rack for additional installation information.

TOOLS REQUIRED / PARTS INCLUDED



⚠ WARNING: FAILURE TO READ, THOROUGHLY UNDERSTAND, AND FOLLOW ALL INSTRUCTIONS CAN RESULT IN SERIOUS PERSONAL INJURY, DAMAGE TO EQUIPMENT, OR VOIDING OF FACTORY WARRANTY! It is the installer's responsibility to make sure all components are properly assembled and installed using the instructions provided.

NOTE: Casters may be installed using a torque wrench, and torque not to exceed 5 ft-lbs.

E1/G1 Racks Caster Installation

1. Attach a caster (A) to each lower corner of the E1 rack using four 1/4-20 x 5/8" Phillips truss head machine screws (C) [OR four 1/4-20 x 1/2" hex head cap screws (D)] and four 1/4-20 lock nuts (B) for each caster. (See Figure 1)

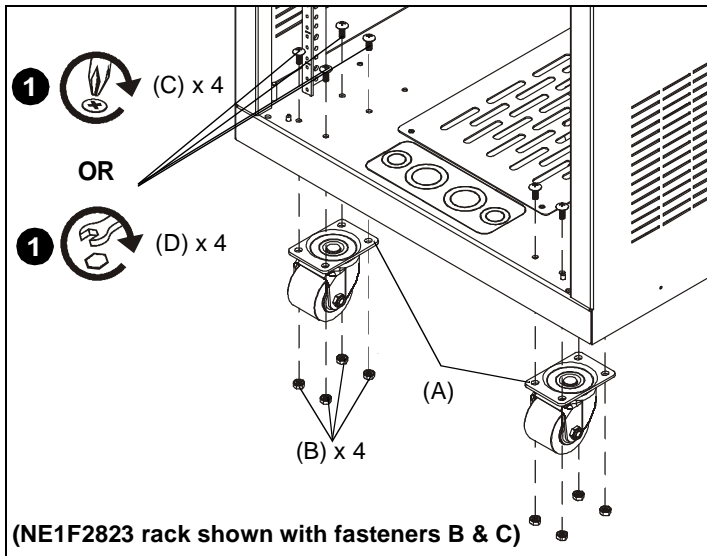


Figure 1

NOTE: If levelers are already installed in the rack, leave levelers installed and adjust them using a 13mm wrench so they are as close to the floor as possible, yet still allow movement of the rack on the casters.

S1 Racks Caster Installation

1. Attach a caster (A) to each lower corner of the S1 rack using four 1/4-20 x 1/2" hex head cap screws (D) [OR four 1/4-20 x 5/8" Phillips truss head machine screws (C)] for each caster. (See Figure 2)

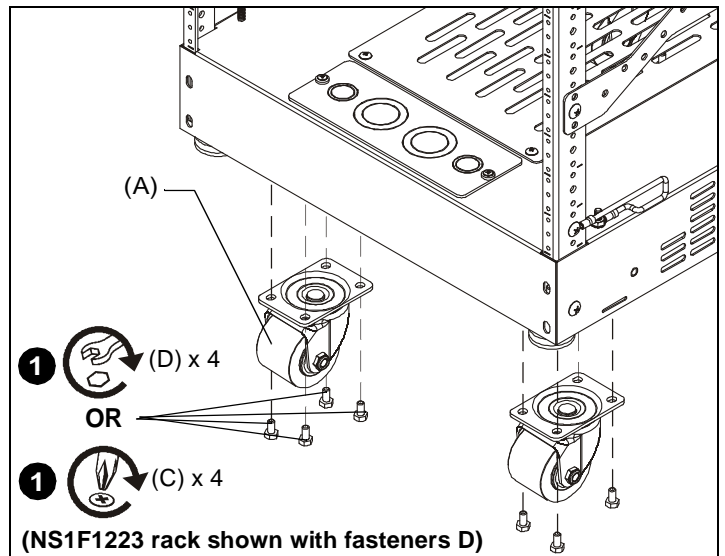


Figure 2

NOTE: If levelers are already installed in the rack, leave levelers installed and adjust them using a 13mm wrench so they are as close to the floor as possible, yet still allow movement of the rack on the casters.

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